

tube manipulation  
coiling · welding  
section rolling



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### SPIRAL HANDRAIL ROLLING

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	INNER HANDRAIL	OUTER HANDRAIL
<b>MATERIAL</b>		
<b>TUBE O.D</b>		
<b>WALL THICKNESS</b>		
<b>PLAN CENTRE LINE RADIUS (CLR)</b>		
<b>RISE PER TREAD (mm)</b>		
<b>TREAD ANGLE</b>		
<b>NUMBER OF TREADS</b>		
<b>OR</b>		
<b>TOTAL ANGLE OF ROTATION (1 TURN=360°)</b>		
<b>TOTAL RISE (mm)</b>		
<b>CLOCKWISE RISING (C.R) ANTI-CLOCKWISE RISING (A.C.R)</b>		