



Unit B, Scotswood Park
 Forsyth Road
 Woking
 Surrey
 GU21 5SU

T 01483 773208

F 01483 766788

E info@tubecraft.co.uk

TUBE DIAMETER (mm)	CENTRE LINE RADIUS (mm)	CLAMP LENGTH (mm)	MAX DEGREE OF BEND	WD	CNC	NC
		Minimum Straight Distance Between Bends	Degree Of Bend			
3.18	15	10*	180		Red	
6	8	38	180			Blue
6	12	12	180		Red	
6	15	12*	160		Red	
6	25	38	180			Blue
6.35	12	12	180		Red	
6.35	20	12	180		Red	
8	16	16	180		Red	
8	22	45	180			Blue
8	24	16	180		Red	
9.53	17	50	180			Blue
9.53	25	45	180			Blue
9.53	25	15* & 25*	180		Red	
9.53	30	15*	180		Red	
9.53	32	36	180			Blue
9.53	38	45	180			Blue
9.53	45	30	180			Blue
9.53	48	18*	180		Red	
9.53	51	45	180			Blue
9.53	57	26	180			Blue
9.53	60	25*	180		Red	
9.53	60	32	180			Blue
9.53	64	45	180			Blue
9.53	76	45	180			Blue
10	12.7	64	180			Blue
10	20	20*	180		Red	
10	25	20*	180		Red	
10	30	38	180			Blue
10	76	20*	180		Red	Blue
11.11	29	40	180	B	Red	
12	24	24	180		Red	
12.7	19	51	180			Blue
12.7	19	32*	180		Red	
12.7	25	45	180			Blue
12.7	25	25* & 20*	90	B	Red	
12.7	29	38	180			Blue

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12.7	32	38	180		
12.7	38	44	180		
12.7	38	15* & 25*	180		
12.7	40	15* & 25*	180		
12.7	51	45	180		
12.7	51	25*	180		
12.7	57	58	180		
12.7	60	20*	180		
12.7	64	45	180		
12.7	64	18* & 30*	180		
12.7	76	44	180		
13.7	40	38	180		
14.3	30	38	180		
14.3	30	15* & 40*	180		
14.3	43.5	30*	180		
14.3	45	45	180		
14.3	45	30*	180		
14.3	71	40*	180		
14.3	72	40*	180		
14.7	30	40*	180		
14.7	45	30*	180		
14.7	72	40*	180		
15.22	46	50*	180		
15.22	77	25*	180		
15.88	17	36	180		
15.88	19	80	180		
15.88	25	50	180	B	
15.88	25	45	180		
15.88	29	51	180		
15.88	29	40*	180	B/S	
15.88	38.1	51	180		
15.88	38.1	45*	180		
15.88	48	51	180		
15.88	51	51	180		
15.88	51	37*	180	B	
15.88	64	51	180		
15.88	76	32*	180		
15.88	76	51	180		
15.88	80	40*	180		
15.88	102	45*	180		

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16	32	40*	180		
16	35	51	180		
16	50	40*	180		
16	80	40*	180		
17.28	87	50*	180		
17.53	51	50*	180		
17.53	87	50*	180		
18	23	50*	180	B	
19.1	22	81	180		
19.1	25	35	180	B	
19.1	28	51	180		
19.1	28	18-S*	180	B	
19.1	28	51	100	B	
19.1	32	51	180		
19.1	32	30*	180	S	
19.1	38	51	180		
19.1	38	51*	180		
19.1	45	51	180		
19.1	48	38*	180		
19.1	51	51 & 105	180		
19.1	51	51*	180		
19.1	57	28* & 38*	180		
19.1	64	150	180		
19.1	64	28* & 49*	180		
19.1	76	51 & 100	180		
19.1	76	25* & 48*	180	B	
19.1	89	150	180		
19.1	89	48*	180		
19.1	95	50*	180		
19.1	102	150	180		
19.1	102	50*	180		
19.1	114	155	180		
19.1	127	150	180		
20	25	60	160		
20	30	40	180		
20	34	60	180		
20	100	155	180	S	
21.25	87	40*	180		
21.3	40	40*	180		
21.3	60	50 & 150	180		

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21.3	70	35	180		
21.3	102	40*	180		
21.3	108	45* & 150*	180		
21.65	102	40*	180		
22	36	50*	180	S	
22	40	50*	180	B	
22.2	29	60	180		
22.2	40	50*	180	B	
22.2	44	58	180		
22.2	51	45	180		
22.2	51	110	180		
22.2	51	50*	180	B	
22.2	64	55*	180		
22.2	76	152	180		
22.2	102	152	180		
22.2	102	40* & 65*	180		
22.2	152	152	180		
23.37	64	50*	180		
25	38	26-S* 60*	180	B	
25	50	60*	180	B	
25.4	38	26-S* & 40* & 60*	180	B/S	
25.4	51	75/125/150	180	B	
25.4	51	45* & 64*	180	B/S	
25.4	64	60*	180	B/S	
25.4	64	90* & 133*	180		
25.4	76	120	180	B/S	
25.4	76	60*	180	B	
25.4	89	152	180		
25.4	95	152	180		
25.4	102	152	180		
25.4	102	60*	180		
25.4	114	152	180		
25.4	127	152	180		
25.4	127	50*	180		
25.4	140	152	180		
25.4	152	152	180		
25.4	165	152	180		
25.4	200	152	180		
25.81	127	80*	180		
26.7	38	76	160	B	

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26.7	51	100	180		
26.7	64	115	180		
26.7	76	152	180		
26.7	89	120	180		
26.7	102	152	180		
26.7	120	40*	180		
26.7	127	152	180		
26.7	152	152	180		
28	75	70*	180	B	
28.6	45	30* & 60*	180	B	
28.6	51	152	180		
28.6	64	152	180		
28.6	76	125	180	B/S	
28.6	89	152	180		
28.6	102	56* & 158*	180		
28.6	102	80*	180		
28.6	127	152	180		
28.6	152	152	180		
30	89	100	180	S	
30	165	90	120		
30	355	90	120		
30.6	152	75*	180		
31.8	51	80* & 152	160	B/S	
31.8	64	65* & 152*	175	B	
31.8	64	64* & 80*	180	B/S	
31.8	76	80*		B/S	
31.8	76	65* & 147*	180	B/S	
31.8	89	152	180		
31.8	102	80*	180	B/S	
31.8	102	152	180	S	
31.8	114	152	180		
31.8	127	127	180		
31.8	152	152	180		
31.8	218	89	150		
33.4	50	100*	180		
33.4	51	110	180		
33.4	57	152	180		
33.4	64	125	180	B	
33.4	76	152	180		
33.4	89	122	180		

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33.4	102	110	180		
33.4	114	130	180		
33.4	127	130	180		
33.4	152	60* & 127*	180		
34.9	57	155	180	S	
34.9	70	60*	180	B	
34.9	76	115	180	S	
34.9	102	152	180		
34.9	127	152	180		
34.9	152	152	180	S	
34.9	190	152	180		
34.9	265	152	180		
38.1	51	115* & 60-S*	170	B/S	
38.1	57	85* & 100*	175	B	
38.1	76	152	160	B/S	
38.1	76	100*	180	B/S	
38.1	89	135	180		
38.1	102	80* & 150*	180	B/S	
38.1	114	114	180		
38.1	127	127	180		
38.1	127	50* & 100*	180	B	
38.1	133	133	180		
38.1	152	100*	180	B/S	
38.1	152	152	180	B	
38.1	178	178	180		
38.1	203	203	180		
40	127	152	180		
40	152	152	180		
41.3	76	152	180	B	
41.3	89	152	180		
41.3	102	120	180		
41.3	127	152	180		
41.3	152	152	180		
42.2	50	60-S	135	B	
42.2	63	110	135	B	
42.2	76	152	180	B	
42.2	76	125*	180	B/S	
42.2	89	130	180		
42.2	102	125* & 152	180	B/S	
42.2	114	152	180		

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42.2	127	152	180	
42.2	152	152	180	B
44.5	76	152	180	B/S
44.5	102	152	180	B/S
44.5	127	152	180	
44.5	152	152	180	B
48.3	76	152	180	B/S
48.3	89	152	180	
48.3	102	100 & 152*	180	B
48.3	114	152	180	
48.3	127	152	180	B
48.3	146	152	180	
48.3	152	152	180	B/S
48.3	178	152	180	
48.3	254	152	180	
50.8	76	152*	180	B
50.8	85	152	180	B
50.8	102	150* & 200*	180	B/S
50.8	102	125*	180	B/S
50.8	127	152	180	B/S
50.8	152	152	180	B/S
50.8	203	152	180	B
50.8	610	152	135	
51	76	152*	180	B
51	102	152*	180	B
57.2	152	152	175	S
57.2	200	152	180	S
57.2	350	152	180	
60.3	120	152*	180	B
60.3	152	152	180	B
60.3	175	175	180	
60.3	200	63 - S* & 150*	180	B
60.3	254	180	180	B
63.5	95	152*	180	B
63.5	102	165	180	B
63.5	152	152*	180	B/S
63.5	152	152	180	B/S
63.5	250	125* & 190*	180	B
73	230	220	180	B
76.2	114	230*	180	B/S

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76.2	152	120-S* & 190*	180	B	
76.2	152	230	180	B/S	
76.2	190	152	180	B	
76.2	190	230	180		
76.2	230	230	180	B/S	
76.2	360	152	180	B/S	
76.2	500	235	140	B	
76.2	600	230	180	B	
76.2	900	230	180		
80	500	240	140	B	
84	168	250	180	B	
88.9	230	265	180	B/S	
88.9	395	265	180	B	
88.9	600	270	145	B	
88.9	900	265	180		
101.6	203	300*	180	B	
101.6	305	200* & 300*	180	B	
101.6	305	240	180	B/S	
101.6	305	305	180	B/S	
101.6	400	305	120	B	
101.6	500	305	145	B	
101.6	600	280	180	B	
101.6	900	305	180	B	
114.3	305	345	180	B/S	
114.3	500	340	145	B	
114.3	600	340	180	B	
114.3	900	345	180	B	
127	600	380	180	B	
127	900	380	180	B	
129	750	380	120	B	
129	900	380	120	B	

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